

# Standard Finish for Steel Poles

All exterior surfaces are coated with TGIC (Triglycidyl Isocyanurate) Polyester Powder to an average dry film thickness of 4.0 mils (0.004”).







The coating is electrostatically applied and cured in a gas fired convection oven. The thermosetting powder resin provides adhesion that meets 5A or 5B classifications of ASTM D3359.

Steel poles are available in the Lithonia standard colors, a wide variety of RAL colors, or can be produced to match any custom color.

## Standard Colors:

[http://www.lithonia.com/Micro\\_Webs/ArchitecturalColors/LithoniaColors.asp](http://www.lithonia.com/Micro_Webs/ArchitecturalColors/LithoniaColors.asp)

The screenshot shows the Lithonia Lighting website's 'ARCHITECTURAL COLORS' page. It features a navigation menu at the top, a color selection chart, and a table of color options. The table lists color chips, ANSI codes, color names, and part numbers.

Color Chip	ANSI Code	Color Name	Part #
	DBL	Black	P13
	DOB	Dark Bronze	P50
	DWH	White	P21
	DNA	Natural Aluminum	P07
	DMB	Medium Bronze	P11
	DSS	Sandstone	P12

Architectural Colors: [http://www.lithonia.com/Micro\\_Webs/ArchitecturalColors/](http://www.lithonia.com/Micro_Webs/ArchitecturalColors/)

ARCHITECTURAL  
COLORS



COLOR OPTIONS

- Lithonia
- Textures
- RAL
- Striping
- AVAILABILITY BY PRODUCT
- Outdoor & Rough Service
- Indoor HD
- Gotham
- RESOURCES
- Lithonia colors in Alpha Order
- RAL colors in Numerical Order
- Custom Color Order Procedures
- Lithonia and Gotham Custom Color Order Submital Form
- Tenzen Custom Color Order Submital Form
- » Back

**RAL COLORS**

The visualization of the colors on the screen is conditional based on the characteristics of your printer, monitor and its graphics card. This chart is intended as a reference guide only. **Please, always contact a Lithonia representative for an accurate paint chip sample.**

RAL 1000 D0R1		RAL 4007 D0U6		RAL 7004 D0R4	
RAL 1001 D0R2		RAL 4008 D0U3		RAL 7005 D0Y0	
RAL 1002 D0R3		RAL 4009 D0U4		RAL 7006 D0Y5	
RAL 1003 D0Y0		RAL 4010 D0R5		RAL 7008 D0Y7	
RAL 1004 D0Y2		RAL 6000 D0E0		RAL 7009 D0Y8	
RAL 1005 D0Y3		RAL 6001 D0E1		RAL 7010 D0Y9	
RAL 1006 D0Y4		RAL 6002 D0E2		RAL 7011 D0Y0	
RAL 1007 D0Y5		RAL 6003 D0E3		RAL 7012 D0Y1	
RAL 1011 D0Y6		RAL 6004 D0E4		RAL 7013 D0Y2	